

02138



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S217933

C2-C
Job Sheet 201204



Part No: C2-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/27/19

Job Tracking No: RD SD Dart Tennovation

Due Date: 10/5/19

Created By: Jennifer Renwick

Type: R+D

Description:

Note: DWG C2-C Rev. 0 IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	External Load - 1	1 pcs	10/5/19	10/5/19	0.00	1.00	External Load - 1		Michel 2019-9-27
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	10/5/19	10/5/19	0.00	0.50	External Load - 1 - B4B		Michel 2019-9-27
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	10/5/19	10/5/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
140	Packaging 3-1 - Stock - B4B	1 pcs	10/5/19	10/5/19	0.00	0.00	QC 5 - 30		2019 SEP 27 2019
							QC 5 - 40		
							QC 5 - 61		
	Packaging 3-2 - B4B						QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S217933



Part: C2-C

Job No: 201204

Serial No/Batch: S217933

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/27/19

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				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS 30 30 SEP 27 2019
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - FG	1 pcs	10/5/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-30 SEP 30 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 95 - Issue S/N

Descriptions: 100 - Small Fab - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT***

120 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: *GP Alain*

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310-6	Castellated Nut	1 Ea (1 ea)	95-External Load - 1	F122459-40
AN5-21A	Bolt	2 Ea (2 ea)	100-External Load - 2 - B4B	5097081-1
AN6-22	Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	5078781
C2-20-21	Cotter Pin	1 Ea (1 ea)	100-External Load - 2 - B4B	5068055
C2-20-5	Weldment	1 pcs (1 ea)	100-External Load - 2 - B4B	5215832
C2-21	Lifting Bushing C2 Cage	1 (1 ea)	100-External Load - 2 - B4B	5029526
MS21044N5	Nut	2 Ea (2 ea)	100-External Load - 2 - B4B	5192486
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	100-External Load - 2 - B4B	5200164
NAS1149F0663P	Washer (AN960-616)	2 Ea (2 ea)	100-External Load - 2 - B4B	5106716

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-External Load - 1	AN310-6	1	13	0
100-External Load - 2 - B4B	AN5-21A	2	82	0
	AN6-22	1	23	0
	C2-20-21	1	95	0
	C2-20-5	1	2	0
	C2-21	1	0	0
	MS21044N5	2	169	0
	NAS1149F0563P	4	217	0
	NAS1149F0663P	2	300	0
Part Specifications				
Specifications could not be found.				

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